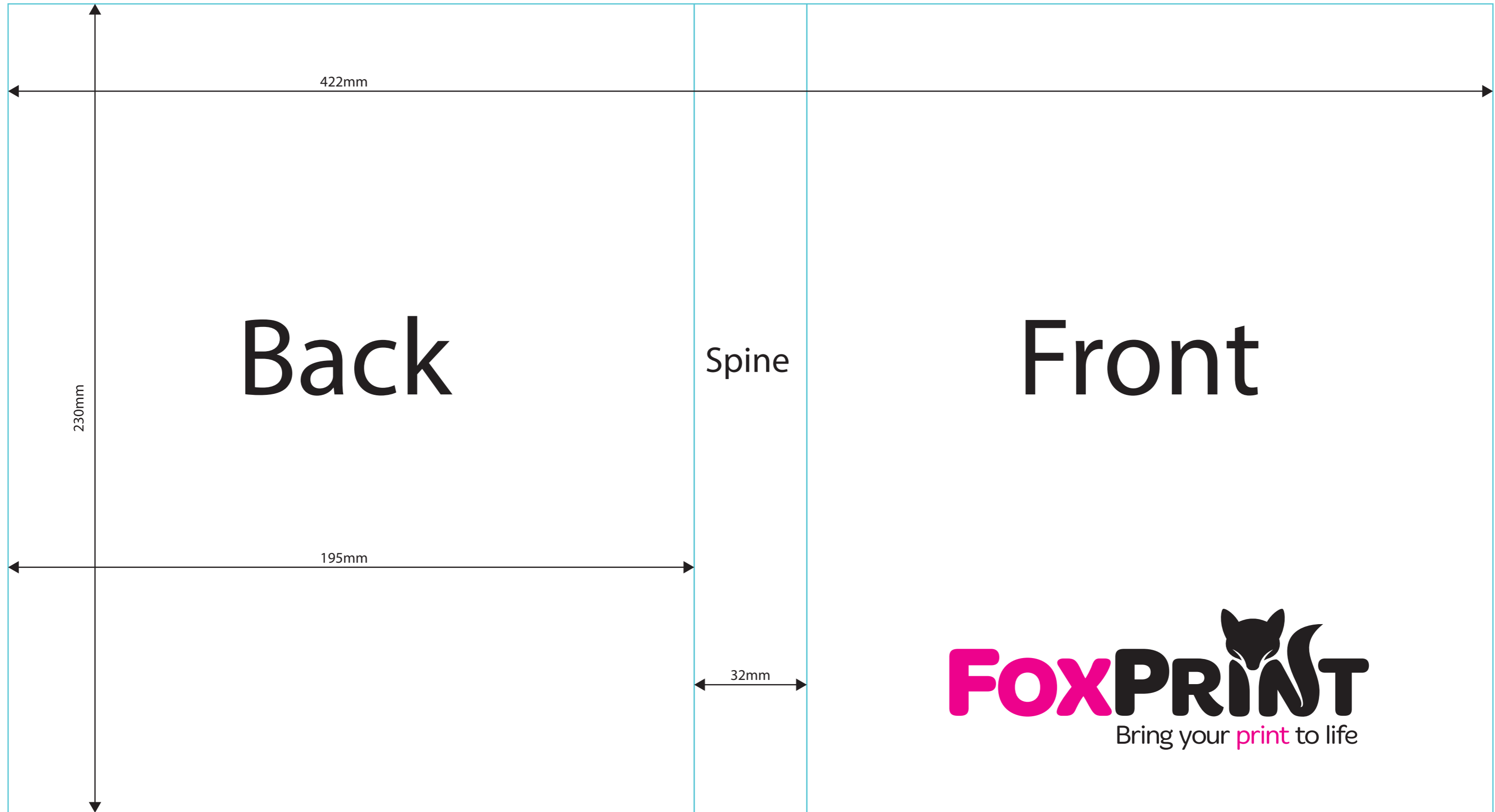


Turn over allowance 20mm minimum on each edge



Spine measured to centre of creases

462mm

270mm